



Tow-Trust Towbars

Important:

Please Read General Notes (overleaf) Before Fitting:

Type TF154 Ford Focus Estate 99>

Item	Qty	Description	Item	Qty	Description
A	1	Crossmember	F	2	M16x50 Bolts Nuts Washers
B	1	L/H Side Arm	G	4	M12x35
C	1	R/H Side Arm	H	4	M10 Nuts S/P Washers only
D	1	Extension Bar	J	2	M12x80 Bolts & Nyloc Nuts
E	4	Clamp Plates with M10x30 bolts	K	4	12 x 25 Flat Washers

1. Remove the rear exhaust hanger from the underside of the chassis.
2. Place item **E** through the access holes in the underside of each chassis member and locate into the existing holes in the outer face.
3. Using item **H** loosely bolt item **B** and item **C** to each chassis member.
4. Using item **G** loosely bolt item **A** to item **B** and item **C**.
5. Using item **J** and item **K** bolt item **D** to item **A**.
6. Using item **F** bolt the ball bracket and wiring plate (not supplied in this kit) to the mounting plate.
7. Fully tighten all nuts and bolts and ensure the towbar is rigid and secure replace the rear exhaust hanger.

Note: nose load limits and vehicle manufacturers trailer / caravan weight limits must

